



Pro Flex® RV Flexible Sealant

Pro Flex® RV Flexible Sealant is specifically designed for the recreational vehicle industry. It can be exposed to weather conditions right after application. Pro Flex RV Sealant has excellent expansion and contraction properties to withstand the joint movement and temperature changes associated with recreational vehicles. It will bond to recreational vehicle materials, even damp, slightly oily, or frozen surfaces.

- Resists Cracking
- Excellent Flexibility
- Excellent adhesion to many surfaces, even when damp
- UV resistant
- Resealable; may be applied over itself
- Paintable
- Resistant to dirt pick-up
- Easily applied, non-stringing formulation
- Tools and cleans up easily
- Cured sealant is mildew resistant

Basic Uses:

- Non-traffic bearing joints, including those where structural movement or stress is expected
- Vents, trims, moldings, seams, and taillights
- Where ultraviolet resistant material is required
- Where a paintable sealant is required
- As a trim sealant for metal components

Adheres To:

Aluminum, glass, Kynar 500® based finishes, steel, wood, fiberglass, vinyl, and other common substrates

Text

Part #	Color (USA)	UPC	SCC
GC28900	Clear	0 79239 28900 5	200 79239 28900 9
GC28900X*	Clear	0 79239 08900 1	000 79239 28900 5
GC28901	White 	0 79239 28901 2	200 79239 28901 6
GC28901X*	White 	0 79239 08901 8	000 79239 28901 2
GC28903	Black 	0 79239 28903 6	200 79239 28903 0
GC28903X*	Black 	0 79239 08903 2	000 79239 29903 6
GC28909	Almond 	0 79239 28909 8	200 79239 28909 2
GC28909X*	Almond 	0 79239 28909 4	000 79239 28909 8
GC28927	Bright White 	0 79239 28927 2	200 79239 28827 6
GC28927X*	Bright White 	0 79239 08927 8	000 79239 28927 2
GC28928	Crystal Clear	0 79239 28928 9	200 79239 28928 3

24 cartridges (19.25 lbs.) per case; Case dimensions: 13.375" L x 8.25" W x 12.75" H



PRODUCT DATA SHEET

SOLVENT TECHNOLOGY

Composition and Materials:

Pro Flex RV Sealant is based on a proprietary formulation of polymers designed to provide optimum flexibility, adhesion, weather resistance, and durability. Due to the mild solvent blend contained in the sealant, Pro Flex RV Sealant is not a flammable liquid according to NFPA liquid guidelines.

Grade:

Gun grade consistency

Primer:

Not required on most surfaces. If primer less adhesion to a particular substrate is in question, a test application is recommended. Contact Geocel Products Group's Technical Service Department for further information.

Limitations:

- Do not use on traffic-bearing surfaces
- Do not use in areas where food is processed or stored
- Do not use for potable water applications
- Do not use on extruded polystyrene insulation sheathing (Styrofoam, etc.) or EPDM
- Do not use on acrylic skylight glazing surfaces
- For exterior use only due to odor emitted during cure

Installation:

Joint Design: For optimum results, joint should be a minimum of four times greater than anticipated movement. Minimum recommended joint size is 1/4" x 1/4". Maximum joint size should be 3/8" x 3/8" in depth.

*- Part numbers ending with an "X" designate a new non-perchloroethylene formula which the current product contains. U.S. Federal Regulations: TSCA Final Risk Management for Perchloroethylene: After December 8, 2026, sealants containing this chemical cannot be distributed in commerce to retailers for any use. After March 8, 2027, sealants containing this chemical substance cannot be sold for any purpose. After June 7, 2027, sealants containing this chemical cannot be used for any purpose. This is a running change. Shipment of the new formulas under the new part numbers will begin in late 2025.

Surface Preparation:

Priming is not required unless specified above. Joints should be basically clean and surface dry although dampness from dew will not interfere with adhesion. Do not use Xylol or MEK to clean joints or to remove surface coatings unless surface can be allowed to dry before application of sealant. If the joint is wet with solvent, the sealant will not adhere properly. Use of a dry rag or brush to remove dust, dirt, or other contaminants is recommended. Contamination from curing agents and form releases should be avoided. Contact Geocel Products Group's Technical Service Department or representative if such agents are involved.

Application and Tooling:

Apply with conventional caulking equipment, filling joint completely. When temperature is below 0° F (-18° C), application will be easier if sealant is warmed. When temperature of surface to be sealed exceeds 140° F (60° C), do not apply sealant until surface cools. A soap solution or a solvent such as Xylol may be used as a lubricant for tooling. Do not allow tooling agents to contaminate open joints.

Painting:

Sealant may be painted after 24 hours. If using a relatively inflexible paint, allow sealant to cure for three days before painting. Pro Flex RV Sealant may be coated with any latex and most oil-based paints. Some paints may crack when used on dynamic joints. See paint manufacturer's specifications.

Cleaning:

Promptly clean up any excess sealant on surface or tools with a regionally compliant cleaning solvent. Follow manufacturer's precautions when handling flammable or toxic solvents. Wash hands with soap and water.

Cautions:

DANGER! HARMFUL OR FATAL IF SWALLOWED. COMBUSTIBLE! VAPOR HARMFUL. IRRITATES EYES, SKIN AND RESPIRATORY TRACT. CONTAINS AROMATIC HYDROCARBONS. Contents are COMBUSTIBLE. Keep away from heat and open flame. VAPOR HARMFUL. Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH approved) or leave the area. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage. FIRST AID: In case of eye contact, flush thoroughly with large amounts of water for 15 minutes and get medical attention. For skin contact, wash thoroughly with soap and water. In case of respiratory difficulty, provide fresh air and call physician. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This

product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN.

Availability and Cost:

Available from RV dealers and service centers. May not be sold in the State of California. Cost and further technical data are available from your local Geocel Products Group representative or from our office.

Limited Warranty:

LIMITED WARRANTY: If when applied according to label directions this product fails to perform in accordance with its published literature, upon satisfactory evidence of product failure, and as your sole remedy, we will either replace the product at no cost or refund the original purchase price. Labor or costs associated with labor are not included. THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, WHICH ARE ALL DISCLAIMED AND/OR LIMITED IN DURATION TO THE EXTENT PERMITTED BY LAW. WE SHALL NOT BE LIABLE FOR INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOST PROFITS) FROM ANY CAUSE WHATSOEVER AND SUCH DAMAGES ARE EXPRESSLY EXCLUDED. Some states do not allow the exclusion or limitation of incidental or consequential damages or how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This limited warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

Maintenance:

No maintenance should be required. If the sealant is damaged, either remove it and reseal with Pro Flex RV Sealant or apply additional Pro Flex RV Sealant over the damaged area.

Product Cure:

6 days

Application/Service Temperatures:

Application: 0° F 140° F
Service: -40° F 0 180° F

Storage:

Heated storage is not required. Product will not freeze. Store in a clean, dry area.

Shelf Life:

18 months

Joint Size	Linear Feet
1/4" x 1/4"	21.4
1/4" x 3/8"	16.0
3/8" x 3/8"	10.7

Typical Physical Properties

Property	Results	Test Method
Elongation	422%	ASTM D412
Tensile Strength	94.6 psi	ASTM D412
Tack Free	3 hours	ASTM C679
Shore A Hardness	46	ASTM C661
Adhesion to:		
Aluminum		ASTM C794
Steel		ASTM C794
Kynar 500®		ASTM C794
Wood		ASTM C794

U.S. Federal Regulations:

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